# Single Channel Mass Flow or Point Level Switch

## **Features**

- Mass flow Switch for the detection of the mass flow rate of liquids and gases
- Point level switch for liquid level detection
- Wide operating temperature range
   -100°F to +850°F (-70°C to 458°C)
- Flow Switch range of 0.01 to 5 fps
   liquids and 0.1 to 500 fps gases
- Level Switch switches on level change 0.03 inch
- Fast flow switch response time of 0.5 to 10 seconds (media dependent)
- Level switch response time
   of 0.1 to 1 second of wetting (media dependent)
- CE, CENELEC and CSA approvals





For information online...
www.sierrainstruments.com





## Description

Sierra Instruments' Innova-Switch represents the State-of-the-art in gaseous and liquid flow switching or liquid level control and continues the Sierra tradition of providing the highest quality mass flow meters and controllers in the industry.

Flow and level detection is accomplished by using a high-resolution thermal differential technique. The sensor consists of a pair of matched Resistance Temperature Detectors (RTD's). One RTD is self-heated using a constant DC current. The other RTD is unheated and provides an accurate process temperature reference. The thermal differential created between the reference and the heated RTD pair is a function of the density and/or velocity of the media with which the sensor is in contact.

The sensor and wetted parts are of durable 316L stainless steel, all welded construction with no moving parts. The switch is easy to install and adjust, giving reliable, low maintenance performance in the most demanding applications.

## **Dimensional Specifications** DIMENSIONS IN INCHES (MILLIMETERS) 3.875 (98.42) .75 (19.05)MNPT STANDARD FITTING .25 (6.35) DIA. MOUNTING HOLES (2 PLACES) .75 (19.05) FNPT FIELD WIRING CONNECTION (2 PLACES) 5.50 (139.7) MOUNTING 120.65 2.0 (50.8) -.8 (20.32) REF. 2.42 (61.47) STD. INSERTION LENGTH 6.1 (154.94) REF.

## **Performance Specifications**

## **Operating Range:**

Flow Switch: Adjustable flow rate (feet per second-fps), typical:0.01 to 5.0 fps

liquids and 0.1 to 500 fps gases

Level Switch: Switch on level change of 0.03 inch

## **Response Time:**

Flow Switch: 0.5 to 10 seconds (media dependent) Level Switch: 0.1 to 1 second (media dependent)

Repeatability: +/- 1% of setpoint (Flow) or 1/32" (0.8mm) Level

**Stability:** Drift <0.5% from calibrated setpoint over a range of +/-50F. Temperature compensated through entire range.

**Ordering Information** 

PARENT MODEL NUMBER 615-LS32 Innova-Switch LEVEL Switch 615-FS42 Innova-Switch **FLOW** Switch

## AGENCY APPROVALS **CS** CSA approved

**CN** CENELEC approved

## PROCESS CONNECTIONS

**3A1** 1.5" Sanitary with 3A stamp **075** 0.75" MNPT (STD)

**050** 0.50" MNPT 100 1" MNPT

**RA2** Raised face flange 150# 2" RB1 Raised face flange 300# 1" RA1 Raised face flange 300# 2"

**NX** Non-explosion proof switch

**SPL** Special **HC** Hastalloy C

**24D** 24 VDC

**RE** Remote Electronics

MT Medium T

**RTD** RTD output

**CA** Additional cable

CE approval

**TO** Thermocouple output

HT HiT

CE

## SENSOR MATERIAL

**S6** 316SS (STD) IO Iconel 600 **S4** 304SS MN Monel **A2** Alloy 20 **SL** 304L SS **HB** Hastalloy B **SM** Special Material

### **INSERTION LENGTH** 002.00 2.00" (STD)

**POWER INPUT** 

110 110 VAC 220 220 VAC

## CONFIGURATION

**LE** Local Electronics (STD)

# **SPECIAL OPTIONS**

**00** No special options **CB** Calibration Required

**EN** Extended Neck **XW** Explosion Proof window Variable insertion V١

Live (hot) tap LT

DS Double Sided

## **Operating Specifications**

## **Operating Temperature:**

Process: -70° to 200°C (-100°F to 390°F) standard. Medium T to 300°C (572°F)

optional

Hi T to 485°C (850°F)

Electronics: -40°C to 60°C (-40°F to 140°F). Optional remote electronics for use

in medium and Hi T environments

**Operating Pressure:** to 3000 psia (207 bar)

Input Power: 115 VAC, 50/60Hz standard. 230 VAC, 50/60Hz optional,

24VDC optional. 3.1 Watt maximum

**Output:** 5A. 250 VAC. DPDT with fail safe capability

## **Physical Specifications**

Wetted Materials: 316 SS standard. Hastelloy, Monel, Inconel or other

materials optional

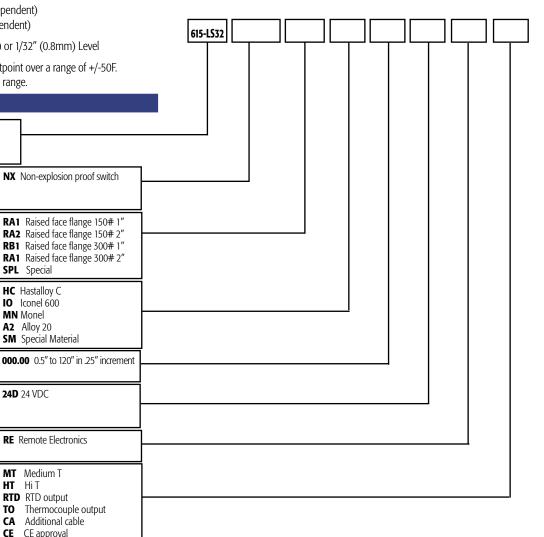
Enclosure: Explosion Proof; NEMA 3,4X,7,9. CSA, FM, UL, CENELEC and

**EECS** approved

**Process Connection:** 0.75" MNPT standard. 0.5" and larger MNPT and vari-

ous other process connections such as sanitary and flanges optional

Insertion Length: 2.0" standard. 0.5" or greater optional **Approvals:** CE, CSA, CENELEC Class 1 Div 1 Groups B,C,D



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